

FK 201

High performance, polymer modified adhesive for thermal insulation boards

DESCRIPTION

High performance, polymer modified cement-based insulation boards adhesive. Ideal for the adhesion of expanded polystyrene (EPS) extruded polystyrene (XPS) as well as mineral wool (MW) boards on surfaces of concrete, render or brick masonry.

FIELDS OF APPLICATION

- Use it as adhesive of thermal insulation boards, on surfaces such as concrete, bricks, render, cement blocks, aerated concrete, stone, etc., on exterior and interior surfaces of buildings.
- Used in combination with the decorative finish coat renders MARMOLINE SVR as a system for the external thermal insulation of buildings.
- It is part of a certified External Thermal Insulation Composite System (ETICS).

FEATURES/BENEFITS

- Strong adhesion to the substrate such as concrete, cement, stone, masonry.
- High performance.
- High mechanical strength.
- Excellent workability.
- Easy to handle and apply.
- Durability over time.
- High resistance to changes in temperature between heat and cold.
- Low Volatile Organic Compounds.
- User and environmentally friendly

PRODUCT INFORMATION

Appearance/ color	Grey powder
Packaging	25kg
Storage conditions	In the original, closed, sealed and indestructible package, protected from direct sunlight and frost and at temperatures from +5°C to +35°C.
Lifetime	12 months from production date (stored in a closed container in a shady place)

TECHNICAL CHARACTERISTICS

Colour:	Grey powder
Gradings :	0-0,5 mm
Specific gravity of wet mortar:	1600 Kg/m ³
Compressive strength in 28 days:	16.0 MPa <i>(Average value based on production control laboratory tests)</i> EN 1015-11
Flexural strength in 28 days:	5.0 MPa <i>(Average value based on production control laboratory tests)</i> EN 1015-11
Bond strength with concrete	> 0.25 MPa (ETAG 004)
Bond strength with EPS - XPS:	≥ 0.08 MPa - Cohesive failure in the insulation board (ETAG 004)
Bond strength with MW:	≥ 0.010 MPa - Cohesive failure in the insulation board (ETAG 004)
	≥ 0.004 MPa - Cohesive failure in the insulation board, after hygrothermal cycles (ETAG 004)

APPLICATION INFORMATION

Environmental temperature	Temperature from + 5 °C to + 30 °C
Consumption	• 4 - 7 kg of dry mortar per m ² , depending on the nature of the substrate, when used as insulation boards adhesive
Mixing ratio	About 6 kg (lt) of water /bag of 25 kg.

APPLICATION INSTRUCTIONS

SUBSTRATE PREPARATION

The substrate must be stable, dry and free from dust, loosely attached particles and all kinds of dirt. In addition, the surface must be clean, without dust, salts or oil.

APPLICATION

Mix the content of a 25 kg bag, with about 6 lt of water, using a low-rev electric mixer until a homogeneous, lump-free mixture is obtained

Leave the mixture to set for five to ten minutes and stir again.

For smooth substrates: The adhesive is evenly spread and combed over the entire surface using a notched trowel at a thickness of 2 - 3 mm.

For uneven substrates: The adhesive is applied in stripes around the edges of the board and in 3 - 4 selected dabs in the center using a notched trowel. The adhesive must cover the 40% of the boards surface.

Place and press the insulation boards starting from the bottom of the masonry crossways without gaps.

You can use the mixture within 2-4 hours, depending on the environmental conditions (temperature etc.)

ATTENTION

- The content of the bag should be protected from humidity
- Do not add excessive quantity of water for it may cause cracks and reduced strength of the product
- Not recommended for use in extreme weather conditions (frost or heatwave).

CLEANING TOOLS


With plenty of water immediately after use. Hardened and/or cured material can only be removed mechanically.

LEGAL NOTICES

We guarantee the quality of the product, in terms of its technical specifications, as presented in the technical data sheet. This guarantee is strictly only for the available product and in no case the final result from its application, which depends to a large extent on the experience and quality of work of each user, as well as the conditions of application.

It is recommended that the user apply the product on a small scale and after making sure of the result, then use it in his project. Publication of this technical data sheet supersedes any previous version.

MARMOLINE reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

 16 DoP: 205 MAR-CPR
NORDIA S.A. 364 Kifissias Av., 15233 Chalandri, Athens/ Greece
EN 998-1:2016 MARMOLINE FK 201 GENERAL PURPOSE PLASTER
Reaction to fire: Class A2-s1,d0 Water absorption: W _c 2 Water vapour diffusion coef.: μ = 5.5 Adhesion: ≥ 1.8 N/mm ² (FPc) Thermal conductivity/density: (λ _{10,dry}) 0.16 W/mK (tab. mean value; P= 50%) Dangerous substances: see product's SDS Durability (against freeze/thaw, in the intended place of use): NPD