FLEX 3000
by NORDIA S.A.

SCREENING DATE: 2025-12-18
PUBLISHED DATE: 2025-12-18
EXPIRY DATE: 2028-12-18
PREPARER: Self-Prepared

Health Product Declaration v3.0
created via: HPDC Online Builder

HPD UNIQUE IDENTIFIER: 7305990134784
HPD UNIQUE PRODUCT ID: Not provided.
CLASSIFICATION: 09 30 00 Tiling
PRODUCT DESCRIPTION: High performance, polymer modified, flexible, cementitious tile adhesive with zero vertical slip and extended open application time. Suitable for fixing tiles of any type and size (gres porcelanato type, granite tiles, marble, glass, tiles, decorative stones, natural stone, large dimension tiles) on horizontal and vertical surfaces. Recommended for demanding substrates requiring high adhesion, flexibility and moisture resistance (eg balconies, terraces, floors with underfloor heating, metal surfaces, plasterboards, etc.). For interior and exterior use. With EUROFINS – Indoor Air Comfort Gold certification which ensures that SUPER 100 meets the strictest European regulations regarding VOC emissions. The product is also accompanied by an Environmental Product Declaration (EPD) regarding the environmental impact during its life cycle (EPD registration number: S-P-09964)

Section 1: Summary

Basic Method / Product Threshold

CONTENT INVENTORY

Inventory Reporting Format
→ Basic Method

Threshold Disclosed Per
→ Product

Threshold Level
→ 100 ppm

Residuals/Impurities Evaluation
→ Completed

Explanation(s) provided :
Yes

For all contents above the threshold, the manufacturer has:

Characterized Yes
Provided weight and role.

Screened Yes
Provided screening results using HPDC-approved methods.

Identified No
Provided name and CAS RN or other identifier.

CONTENT IN DESCENDING ORDER OF QUANTITY

Summary of product contents and results from screening individual chemical substances against HPD Priority Hazard Lists and the GreenScreen for Safer Chemicals®. The HPD does not assess whether using or handling this product will expose individuals to its chemical substances or any health risk. Refer to Section 2 for further details.

PRODUCT | **MATERIAL OR SUBSTANCE** | *RESIDUAL OR IMPURITY*
GREENSCREEN SCORE | HAZARD TYPE

FLEX 3000 [MARBLE DUST PORTLAND CEMENT LT-P1 | CAN | END | MAM | EYE | SKI **UNDISCLOSED** LT-UNK **UNDISCLOSED** LT-P1 | SKI | MAM | EYE **UNDISCLOSED** BM-2 **UNDISCLOSED** BM-3 | EYE **UNDISCLOSED** LT-UNK]

Number of Greenscreen BM-4/BM3 contents ... 1

Contents highest-concern GreenScreen score(s) (BM-1, LT-1, LT-P1) ... LT-P1

Nanomaterial ... No

INVENTORY AND SCREENING NOTES:

Special Conditions applied: [GeologicalMaterial]

All intentionally added ingredients and residuals present at or above 100 ppm (0.01%) in the finished product have been inventoried. The inventory and screening are based on supplier data, SDSs, and internal formulation knowledge. No unknowns are present in the formulation. The screening includes hazard associations per HPD Open Standard guidelines using GHS, GreenScreen, and other referenced lists.

VOLATILE ORGANIC COMPOUND (VOC) CONTENT

VOC Content data is not applicable for this product category.

COMPLIANCE *See Section 3 for additional listings.*

VOC emissions: Eurofins Indoor Air Comfort GOLD - certified product
LCA: Environmental Product Declaration (EPD) by EPD International AB

CONSISTENCY WITH OTHER PROGRAMS

Pre-checked for LEED v4 Option 1.
Pre-checked for LEED v4 Option 2.
Pre-checked for LEED v4.1 Option 1.

Section 2: Content in Descending Order of Quantity

This section lists contents in a product based on specific threshold(s) and reports detailed health information including hazards. This HPD uses the inventory method indicated above, which is one of three possible methods:

- *Basic Inventory method with Product-level threshold.*
- *Nested Material Inventory method with Product-level threshold*
- *Nested Material Inventory method with individual Material-level thresholds*

Definitions and requirements for the three inventory methods and requirements for each data field can be found in the HPD Open Standard version 3.0, available on the HPDC website at: www.hpd-collaborative.org/hpd-3-0-standard

FLEX 3000

PRODUCT THRESHOLD: 100 ppm

RESIDUALS AND IMPURITIES EVALUATION COMPLETED: Yes

RESIDUALS AND IMPURITIES NOTES: All known residuals and impurities present at or above the HPD reporting thresholds have been disclosed and assessed. No residuals or impurities of concern, as defined by HPD guidelines, have been identified in the product. Based on current manufacturing knowledge and supplier information, there are no hazardous residuals or impurities expected to be present in the final product.

OTHER PRODUCT NOTES:

MARBLE DUST

ID: **Geological Material**

HAZARD DATA SOURCE: **HPDC Special Conditions Policy**

%: **59.7000 - 60.9000** GreenScreen: **Not Required** RC: **None** NANO: **No** MATERIAL ROLE: **Filler**

HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS
Hazard Screening is not applicable to this Special Condition		

INGREDIENT DESCRIPTION AND COMPOSITION: Oxide breakdown : Limestone: 95.79-97.12 %, Silicon Dioxide: 0.95 - %1, Magnesium Oxide 0.49 - 0.5 %, Aluminum Oxide 0.39 - 0.4 %, Ferric Oxide 0.3%

COUNTRY OF ORIGIN: Dionysos, Greece

RADIOACTIVE ELEMENTS: According to supplier provided information and/or internal testing, it is determined that no radioactive elements are found in this material.

POTENTIAL PRESENCE OF TOXIC METALS: According to supplier provided information and/or internal testing, it is determined that no toxic metals are found in this material.

MATERIAL CONTENT NOTES: Assumed to be 97% ground natural calcium carbonate (CAS 1317-65-3), based on supplier SDS. No known additives. Fully disclosed. The remaining approximately 3% consists of naturally occurring trace minerals including silica (SiO_2), alumina (Al_2O_3), iron oxide (Fe_2O_3), magnesium oxide (MgO), and other minor constituents. These trace components are present in low concentrations, are classified as inert or non-hazardous per HPD guidelines, and do not adversely affect the performance or health profile of the product. Their presence reflects typical geological variations and complies with HPD disclosure requirements for naturally sourced materials.

PORTLAND CEMENT

ID: **65997-15-1**

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2025-12-18 5:41:26**

%: **29.7000 - 30.3000** GreenScreen: **LT-P1** RC: **None** NANO: **No** SUBSTANCE ROLE: **Binder**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
CAN	MAK	Carcinogen Group 3B - Evidence of carcinogenic effects but not sufficient for classification
END	TEDX - Potential Endocrine Disruptors	Potential Endocrine Disruptor
MAM	GHS - Japan	H335 - May cause respiratory irritation [Specific target organ toxicity - Single exposure - Category 3]
MAM	GHS - Japan	H372 - Causes damage to organs through prolonged or repeated exposure [Specific target organs/systemic toxicity following repeated exposure - Category 1]
EYE	GHS - Japan	H318 - Causes serious eye damage [Serious eye damage / eye irritation - Category 1]
SKI	GHS - Japan	H314 - Causes severe skin burns and eye damage [Skin corrosion / irritation - Category 1]

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists

SUBSTANCE NOTES:

UNDISCLOSED

ID: **Undisclosed**

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2025-12-18 5:41:26**

%: **7.9200 - 8.0800** GreenScreen: **LT-UNK** RC: **None** NANO: **No** SUBSTANCE ROLE: **Adhesive**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
None found		No warnings found on HPD Priority Hazard Lists

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4.1 Product Standard Restricted Substances - Effective July 1, 2025 Avoidance of Organohalogens and Functionally Related Chemical Classes of Concern

SUBSTANCE NOTES: Due to the proprietary nature of this material, its specific composition is not disclosed

UNDISCLOSED

ID: **Undisclosed**

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2025-12-18 5:41:27**

%: **0.9900 - 1.0100** GreenScreen: **LT-P1** RC: **None** NANO: **No** SUBSTANCE ROLE: **Binder**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
SKI	GHS - Australia	H315 - Causes skin irritation [Skin corrosion/irritation - Category 2]
MAM	GHS - Japan	H370 - Causes damage to organs [Specific target organs/systemic toxicity following single exposure - Category 1]
SKI	GHS - New Zealand	Skin corrosion category 1C
EYE	GHS - New Zealand	Serious eye damage category 1
EYE	GHS - Japan	H318 - Causes serious eye damage [Serious eye damage / eye irritation - Category 1]
SKI	GHS - Japan	H315 - Causes skin irritation [Skin corrosion / irritation - Category 2]
EYE	GHS - Australia	H318 - Causes serious eye damage [Serious eye damage/eye irritation - Category 1]

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
RESTRICTED LIST	Green Science Policy Institute (GSPI)	GSPI - Six Classes Precautionary List Antimicrobials
RESTRICTED LIST	Cradle to Cradle Products Innovation Institute (C2CPII)	C2C Certified v4.1 Product Standard Restricted Substances - Effective July 1, 2025 Cosmetics and Personal Care Products

SUBSTANCE NOTES: Due to the proprietary nature of this material, its specific composition is not disclosed

UNDISCLOSED ID: **Undisclosed**

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2025-12-18 5:41:27**

%: **0.3760 - 0.3840** GreenScreen: **BM-2** RC: **None** NANO: **No** SUBSTANCE ROLE: **Viscosity modifier**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
None found		No warnings found on HPD Priority Hazard Lists

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists

SUBSTANCE NOTES: Due to the proprietary nature of this material, its specific composition is not disclosed

UNDISCLOSED ID: **Undisclosed**

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2025-12-18 5:41:28**

%: **0.1980 - 0.2020** GreenScreen: **BM-3** RC: **None** NANO: **No** SUBSTANCE ROLE: **Processing regulator**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
EYE	GHS - New Zealand	Eye irritation category 2

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
POSITIVE LIST	US Environmental Protection Agency (US EPA)	US EPA - DfE Safer Chemicals Ingredients list (SCIL) Enzymes and Stabilizers - Green Circle (Verified Low Concern)

SUBSTANCE NOTES: Due to the proprietary nature of this material, its specific composition is not disclosed

UNDISCLOSED ID: **Undisclosed**

HAZARD DATA SOURCE: **Pharos Chemical and Materials Library** HAZARD SCREENING DATE: **2025-12-18 5:41:26**

%: **0.0990 - 0.1010** GreenScreen: **LT-UNK** RC: **None** NANO: **No** SUBSTANCE ROLE: **Viscosity modifier**

HAZARD TYPE	LIST NAME AND SOURCE	WARNINGS
None found		No warnings found on HPD Priority Hazard Lists

ADDITIONAL LISTINGS	LIST NAME AND SOURCE	NOTIFICATION
None found		No listings found on Additional Hazard Lists

SUBSTANCE NOTES: Due to the proprietary nature of this material, its specific composition is not disclosed

Section 3: Compliance

This section lists applicable certification and standards compliance information for VOC emissions and VOC content. Other types of health or environmental performance testing or certifications completed for the product may be provided.

VOC EMISSIONS

COMPLIANCE TYPE: Third-party certification
CERTIFIER/VERIFIER/TESTING LAB/AUDITOR: DANAK
COMPLIANCE DETAILS:
COMPLIANCE SCOPE: Product
APPLICABLE FACILITIES: Facility - Production Site and Headquarters: 1 km of provincial road Markopoulo - Oropos, Polydendri, 190 11, Greece
COMPLIANCE URL:
https://www.nordia.gr/docs/%CE%A0%CE%99%CE%A3%CE%A4%CE%9F%CE%A0%CE%9F%CE%99%CE%97%CE%A4%CE%99%CE%9A%CE%91/%CE%A0%CE%B9%CF%83%CF%84%CE%BF%CF%80%CE%BF%CE%B9%CE%B7%CF%84
COMPLIANCE NOTES: This product formulation, has been tested and certified under the Eurofins Indoor Air Comfort Gold program, demonstrating compliance with stringent indoor air quality requirements for volatile organic compounds (VOCs) and oth
meeting green building standards such as LEED

LCA | **Environmental Product Declaration (EPD) by EPD International AB**

COMPLIANCE TYPE: Third-party certification
CERTIFIER/VERIFIER/TESTING LAB/AUDITOR: Business Quality Verification P.C.
COMPLIANCE DETAILS:
COMPLIANCE SCOPE:
APPLICABLE FACILITIES: Facility - Production Site and Headquarters: 1 km of provincial road Markopoulo - Oropos, Polydendri, 190 11, Greece
COMPLIANCE URL: https://www.environdec.com/library/epd9964
COMPLIANCE NOTES:

ISSUE DATE: 2024-02-20

EXPIRY DATE: 2029-02-07

Section 4: Accessories

This section lists related products or materials that the manufacturer requires or recommends for installation (such as adhesives or fasteners), maintenance, cleaning, or operations. For information relating to the contents of these related products, refer to their applicable Health Product Declarations, if available.

No accessories are required for this product.

Section 5: General Notes

The product is supplied as a dry powder and requires only the addition of clean water at the job site. No other additives, admixtures, or accessories are required for standard use. This HPD represents a single product formulation manufactured consistently across all facilities. The product is Eurofins Indoor Air comfort Gold certified and has a published and valid EPD.

Section 6: References

MANUFACTURER INFORMATION

MANUFACTURER: **NORDIA S.A.**
ADDRESS: **1st km of provincial road Markopoulos-Oropos**
Athens, Polydendri 19014
COUNTRY: **Greece**

WEBSITE: **www.nordia.gr**
CONTACT NAME: **Harris Tsoukalas**
TITLE: **Chemical Engineer**
PHONE: **2295022225**
EMAIL: **htsoukalas@nordia.gr**

The listed contact is responsible for the validity of this HPD and attests that it is accurate and complete to the best of his or her knowledge.

KEY

Hazard Types

AQU Aquatic toxicity
CAN Cancer
DEV Developmental toxicity
END Endocrine activity
EYE Eye irritation/corrosivity
GEN Gene mutation
GLO Global warming
LAN Land toxicity
MAM Mammalian/systemic/organ toxicity
MUL Multiple
NEU Neurotoxicity
NF Not found on Priority Hazard Lists
OZO Ozone depletion
PBT Persistent, bioaccumulative, and toxic
PHY Physical hazard (flammable or reactive)
REP Reproductive
RES Respiratory sensitization
SKI Skin sensitization/irritation/corrosivity
UNK Unknown

GreenScreen (GS)

BM-4 Benchmark 4 (prefer-safer chemical)
BM-3 Benchmark 3 (use but still opportunity for improvement)
BM-2 Benchmark 2 (use but search for safer substitutes)
BM-1 Benchmark 1 (avoid - chemical of high concern)
BM-U Benchmark Unspecified (due to insufficient data)
LT-P1 List Translator Possible 1 (Possible Benchmark-1)
LT-1 List Translator 1 (Likely Benchmark-1)
LT-UNK List Translator Benchmark Unknown
NoGS No GreenScreen.

GreenScreen Benchmark scores sometimes also carry subscripts, which provide more context for how the score was determined. These are DG (data gap), TP (transformation product), and CoHC (chemical of high concern). For more information, see 2.2.2.4 GreenScreen® for Safer Chemicals, www.greenscreenchemicals.org, and Best Practices for Hazard Screening on the HPDC website (hpd-collaborative.org).

Recycled Types

PreC Pre-consumer recycled content
PostC Post-consumer recycled content
UNK Inclusion of recycled content is unknown
None Does not include recycled content

Other Terms:

GHS SDS Globally Harmonized System of Classification and Labeling of Chemicals Safety Data Sheet

Inventory Methods:

Nested Method / **Material Threshold** Substances listed within each material per threshold indicated per material
Nested Method / **Product Threshold** Substances listed within each material per threshold indicated per product
Basic Method / **Product Threshold** Substances listed individually per threshold indicated per product

Nano Composed of nano scale particles or nanotechnology
Third Party Verified Verification by independent certifier approved by HPDC
Preparer Third party preparer, if not self-prepared by manufacturer
Applicable facilities Manufacturing sites to which testing applies

The Health Product Declaration (HPD) Open Standard provides for the disclosure of product contents and potential associated human and environmental health hazards. Hazard associations are based on the HPD Priority Hazard Lists, the GreenScreen List Translator™, and when available, full GreenScreen® assessments. The HPD Open Standard v2.1 is not:

- *a method for the assessment of exposure or risk associated with product handling or use,*
- *a method for assessing potential health impacts of: (i) substances used or created during the manufacturing process or (ii) substances created after the product is delivered for end use.*

Information about life cycle, exposure and/or risk assessments performed on the product may be reported by the manufacturer in appropriate Notes sections, and/or, where applicable, in the Certifications section.

The HPD Open Standard was created and is supported by the Health Product Declaration Collaborative (the HPD Collaborative), a customer-led organization composed of stakeholders throughout the building industry that is committed to the continuous improvement of building products through transparency, openness, and innovation throughout the product supply chain.

The product manufacturer and any applicable independent verifier are solely responsible for the accuracy of statements and claims made in this HPD and for compliance with the HPD standard noted.